

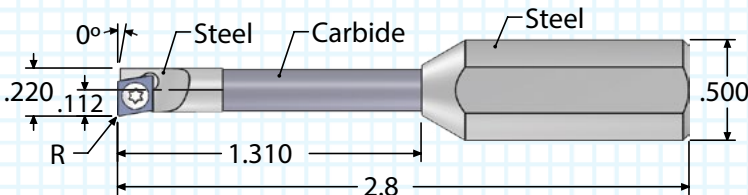
INDEXABLE STEP BORING BAR AND INSERTS

1/2" SHANK STEP BARS WITH DIAMOND SHAPED INSERTS

EACH BAR COMES WITH ONE SCREW AND ONE KEY. INSERTS SOLD SEPARATELY.

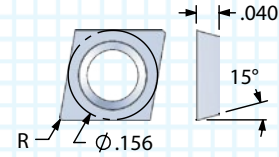
STEP BORING BAR

0.220 MINIMUM BORE



BAR FLAT	INSERT TYPE	RH/LH	ORDER #
			NO COOLANT HOLE
FLAT	ACD5	RIGHT	ACBC187S4FOR

CARBIDE INSERTS

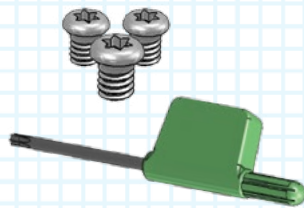


80° DIAMOND FLAT TOP

FIVE SCREWS	"R" CORNER RADIUS	ORDER NUMBER	
		FIVE UNCOATED	FIVE ALTiN+
AT6+	0.003	ACD5031	ACD5031E
AT6+	0.007	ACD5071	ACD5071E
AT6+	0.015	ACD5151	ACD5151E

INDEXABLE BORING BAR ACCESSORIES

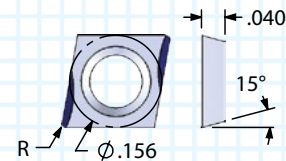
REPLACEMENT FLAG KEYS AND SCREWS



- All 3/16", 1/4", and 5/16" right and left-hand bars use AT6+ screws (for triangle or diamond-shaped inserts)
- All 3/8" and 1/2" bars use AT8+ screws
- AT6+ screws use AT6+ flag keys. AT8+ screws use AT8+ flag keys.

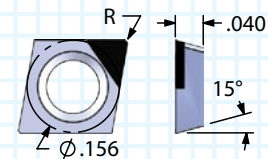
REPLACEMENT PACKS

ACCESSORY	SIZE	ORDER NUMBER
FLAG KEY (2 PACK)	AT6+	A6KEY
FLAG KEY (2 PACK)	AT8+	A8KEY
SCREWS (10 PACK)	AT6+	A6SCREWS
SCREWS (10 PACK)	AT8+	A8SCREWS



80° DIAMOND CHIP CONTROL RIGHT HAND ONLY

FIVE SCREWS	"R" CORNER RADIUS	ORDER NUMBER	
		FIVE UNCOATED	FIVE ALTiN+
AT6+	0.007	ACD507L2	ACD507L2E
AT6+	0.015	ACD515L2	ACD515L2E



80° DIAMOND CBN/PCD TIPPED

ONE SCREW	"R" CORNER RADIUS	ORDER NUMBER	
		ONE CBN	ONE PCD
AT6+	0.007	ACD5071CBN2	ACD5071PCD
AT6+	0.015	ACD5151CBN2	ACD5151PCD