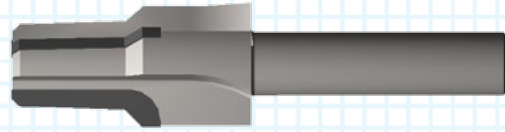
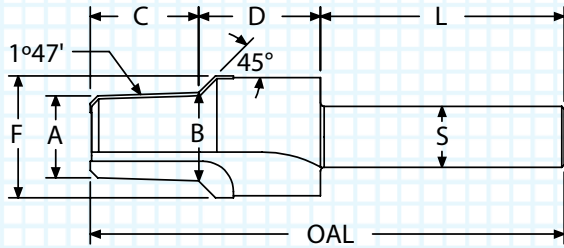


TAPERED PIPE REAMERS (NPT) - CARBIDE TIPPED



- Reams minor thread diameter on a taper
- Cuts 45° chamfer for easy threading
- ALTiN+ coating for higher cutting speed
- Carbide inserts made with premium submicron carbide

A	B	C	D	F	L	S	OAL	FLUTES	THREAD	ORDER #	
										UNCOATED	ALTiN+
0.318	0.347	0.467	0.625	0.625	1.50	0.500	2.60	3	1/8-27NPT	PRSS-01	PRSS-01A
0.409	0.450	0.655	0.750	0.750	1.50	0.500	2.91	3	1/4-18NPT	PRSS-02	PRSS-02A
0.543	0.586	0.687	0.750	0.875	2.00	0.500	3.44	3	3/8-18NPT	PRSS-03	PRSS-03A
0.670	0.725	0.875	1.000	1.000	2.00	0.500	3.88	3	1/2-14NPT	PRSS-04	PRSS-04A
0.882	0.937	0.875	1.250	1.250	2.50	1.000	4.62	5	3/4-14NPT	PRSS-05	PRSS-05A
1.107	1.173	1.060	1.500	1.500	2.50	1.000	5.06	5	1-11.5NPT	PRSS-06	PRSS-06A
1.448	1.518	1.125	1.500	1.875	3.00	1.250	5.62	5	1¼-11.5NPT	PRSS-07	PRSS-07A
1.687	1.757	1.125	1.750	2.125	3.00	1.250	5.88	5	1½-11.5NPT	PRSS-08	PRSS-08A
2.154	2.230	1.220	2.000	2.625	3.00	1.250	6.22	5	2-11.5NPT	PRSS-09	PRSS-09A
2.561	2.670	1.750	2.000	3.125	3.00	1.250	6.75	5	2½-8NPT	PRSS-10	PRSS-10A
3.180	3.296	1.875	2.000	3.750	3.00	1.250	6.88	5	3-8NPT	PRSS-11	PRSS-11A

Thread mills available. See pages 20-22.

