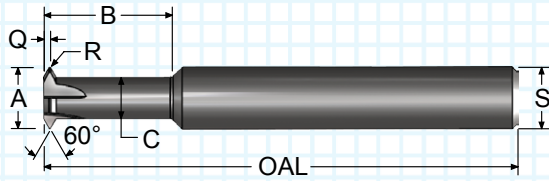


# SINGLE PROFILE (SPTM) - EXJ - SOLID CARBIDE (EXTERNAL UNJ THREAD) - PARTIAL PROFILE



- Non-crest cutting allows maximum flexibility for plated and non-standard threads
- Minimal side cutting pressure
- Conforms to aerospace standard AS8879

EXT. THREAD / PITCH	"A" TOOL DIA.	"B" LENGTH OF CUT	"C" NECK DIA.	"R" ROOT RADIUS	"Q" LENGTH	"S" SHANK DIA.	OAL	FLUTES	ORDER #	
									UNCOATED	ALTiN+
									EXTERNAL ONLY	
UNJ-32	0.372	1.000	0.240	0.0051	0.043	0.375	3.00	4	SPTM372-32EXJ	SPTM372-32EXJ-A
UNJ-28	0.372	1.000	0.240	0.0059	0.043	0.375	3.00	4	SPTM372-28EXJ	SPTM372-28EXJ-A
UNJ-24	0.372	1.000	0.240	0.0069	0.044	0.375	3.00	4	SPTM372-24EXJ	SPTM372-24EXJ-A
UNJ-20	0.372	1.000	0.240	0.0082	0.044	0.375	3.00	4	SPTM372-20EXJ	SPTM372-20EXJ-A
UNJ-18	0.372	1.000	0.240	0.0091	0.045	0.375	3.00	4	SPTM372-18EXJ	SPTM372-18EXJ-A
UNJ-16	0.372	1.000	0.240	0.0103	0.046	0.375	3.00	4	SPTM372-16EXJ	SPTM372-16EXJ-A
UNJ-12	0.488	1.400	0.340	0.0137	0.052	0.500	3.50	5	SPTM488-12EXJ	SPTM488-12EXJ-A