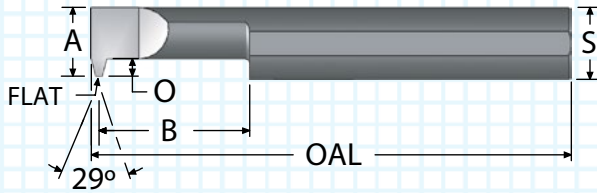


ACME THREADING TOOLS - SOLID CARBIDE



- ALTiN+ coating provides better surface finish
- Elliptically ground neck provides maximum strength
- Polished flute face for optimum performance

MIN THREAD SIZE*	"A" MIN HOLE	"B" MAX DEPTH	FLAT WIDTH	"O" OFF SET	"S" SHANK DIA.	OAL	ORDER #	
							UNCOATED	ALTiN+
1/4-16	0.180	0.350	0.021	0.045	0.250	2.50	FAT180350-16	FAT180350-16A
1/4-16	0.180	0.500	0.021	0.045	0.250	2.50	FAT180500-16	FAT180500-16A
1/4-16	0.180	0.750	0.021	0.045	0.250	2.50	FAT180750-16	FAT180750-16A
1/4-16	0.180	1.000	0.021	0.045	0.250	2.50	FAT1801000-16	FAT1801000-16A
5/16-14	0.230	0.400	0.024	0.055	0.3125	2.50	FAT230400-14	FAT230400-14A
5/16-14	0.230	0.600	0.024	0.055	0.3125	2.50	FAT230600-14	FAT230600-14A
5/16-14	0.230	0.750	0.024	0.055	0.3125	2.50	FAT230750-14	FAT230750-14A
5/16-14	0.230	1.000	0.024	0.055	0.3125	2.50	FAT2301000-14	FAT2301000-14A
5/16-14	0.230	1.250	0.024	0.055	0.3125	2.50	FAT2301250-14	FAT2301250-14A
3/8-12	0.290	0.400	0.028	0.070	0.3125	2.50	FAT290400-12	FAT290400-12A
3/8-12	0.290	0.600	0.028	0.070	0.3125	2.50	FAT290600-12	FAT290600-12A
3/8-12	0.290	0.750	0.028	0.070	0.3125	2.50	FAT290750-12	FAT290750-12A
3/8-12	0.290	1.000	0.028	0.070	0.3125	2.50	FAT2901000-12	FAT2901000-12A
3/8-12	0.290	1.250	0.028	0.070	0.3125	2.50	FAT2901250-12	FAT2901250-12A
1/2-10	0.360	0.500	0.032	0.085	0.375	2.50	FAT360500-10	FAT360500-10A
1/2-10	0.360	0.750	0.032	0.085	0.375	2.50	FAT360750-10	FAT360750-10A
1/2-10	0.360	1.000	0.032	0.085	0.375	2.50	FAT3601000-10	FAT3601000-10A
1/2-10	0.360	1.250	0.032	0.085	0.375	2.50	FAT3601250-10	FAT3601250-10A
1/2-10	0.360	1.500	0.032	0.085	0.375	2.50	FAT3601500-10	FAT3601500-10A
5/8-8	0.490	0.750	0.041	0.120	0.500	3.00	FAT490750-8	FAT490750-8A
5/8-8	0.490	1.000	0.041	0.120	0.500	3.00	FAT4901000-8	FAT4901000-8A
5/8-8	0.490	2.000	0.041	0.120	0.500	3.00	FAT4902000-8	FAT4902000-8A
3/4-6	0.490	0.750	0.057	0.120	0.500	3.00	FAT490750-6	FAT490750-6A
3/4-6	0.490	1.000	0.057	0.120	0.500	3.00	FAT4901000-6	FAT4901000-6A
3/4-6	0.490	2.000	0.057	0.120	0.500	3.00	FAT4902000-6	FAT4902000-6A
1.0-5	0.490	0.750	0.069	0.130	0.500	3.00	FAT490750-5	FAT490750-5A
1.0-5	0.490	1.000	0.069	0.130	0.500	3.00	FAT4901000-5	FAT4901000-5A
1.0-5	0.490	2.000	0.069	0.130	0.500	3.00	FAT4902000-5	FAT4902000-5A

*These tools can cut any larger size internal thread of the same pitch.

THREAD MILLS

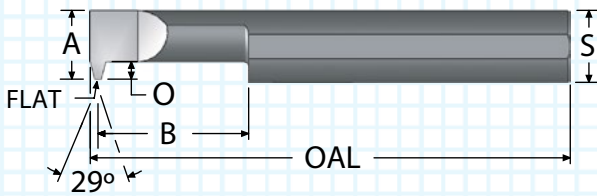
SINGLE POINT TOOLS
THREADING

INDEXABLE TOOLS

PORT - CAVITY

SPECIALTY

STUB ACME THREADING TOOLS - SOLID CARBIDE



- ALTiN+ coating extends tool life
- Polished flute face for optimum performance
- Made with premium submicron grade carbide

MIN THREAD SIZE*	"A" MIN HOLE	"B" MAX DEPTH	FLAT WIDTH	"O" OFF SET	"S" SHANK DIA.	OAL	ORDER #	
							UNCOATED	ALTiN+
1/4-16	0.180	0.350	0.024	0.045	0.250	2.50	SAT180350-16	SAT180350-16A
1/4-16	0.180	0.500	0.024	0.045	0.250	2.50	SAT180500-16	SAT180500-16A
1/4-16	0.180	0.750	0.024	0.045	0.250	2.50	SAT180750-16	SAT180750-16A
1/4-16	0.180	1.000	0.024	0.045	0.250	2.50	SAT1801000-16	SAT1801000-16A
5/16-14	0.230	0.400	0.028	0.055	0.3125	2.50	SAT230400-14	SAT230400-14A
5/16-14	0.230	0.600	0.028	0.055	0.3125	2.50	SAT230600-14	SAT230600-14A
5/16-14	0.230	0.750	0.028	0.055	0.3125	2.50	SAT230750-14	SAT230750-14A
5/16-14	0.230	1.000	0.028	0.055	0.3125	2.50	SAT2301000-14	SAT2301000-14A
5/16-14	0.230	1.250	0.028	0.055	0.3125	2.50	SAT2301250-14	SAT2301250-14A
3/8-12	0.290	0.400	0.033	0.070	0.3125	2.50	SAT290400-12	SAT290400-12A
3/8-12	0.290	0.600	0.033	0.070	0.3125	2.50	SAT290600-12	SAT290600-12A
3/8-12	0.290	0.750	0.033	0.070	0.3125	2.50	SAT290750-12	SAT290750-12A
3/8-12	0.290	1.000	0.033	0.070	0.3125	2.50	SAT2901000-12	SAT2901000-12A
3/8-12	0.290	1.250	0.033	0.070	0.3125	2.50	SAT2901250-12	SAT2901250-12A
1/2-10	0.360	0.500	0.037	0.085	0.375	2.50	SAT360500-10	SAT360500-10A
1/2-10	0.360	0.750	0.037	0.085	0.375	2.50	SAT360750-10	SAT360750-10A
1/2-10	0.360	1.000	0.037	0.085	0.375	2.50	SAT3601000-10	SAT3601000-10A
1/2-10	0.360	1.250	0.037	0.085	0.375	2.50	SAT3601250-10	SAT3601250-10A
1/2-10	0.360	1.500	0.037	0.085	0.375	2.50	SAT3601500-10	SAT3601500-10A
5/8-8	0.490	0.750	0.048	0.120	0.500	3.00	SAT490750-8	SAT490750-8A
5/8-8	0.490	1.000	0.048	0.120	0.500	3.00	SAT4901000-8	SAT4901000-8A
5/8-8	0.490	2.000	0.048	0.120	0.500	3.00	SAT4902000-8	SAT4902000-8A
3/4-6	0.490	0.750	0.065	0.120	0.500	3.00	SAT490750-6	SAT490750-6A
3/4-6	0.490	1.000	0.065	0.120	0.500	3.00	SAT4901000-6	SAT4901000-6A
3/4-6	0.490	2.000	0.065	0.120	0.500	3.00	SAT4902000-6	SAT4902000-6A
1.0-5	0.490	0.750	0.079	0.130	0.500	3.00	SAT490750-5	SAT490750-5A
1.0-5	0.490	1.000	0.079	0.130	0.500	3.00	SAT4901000-5	SAT4901000-5A
1.0-5	0.490	2.000	0.079	0.130	0.500	3.00	SAT4902000-5	SAT4902000-5A

*These tools can cut any larger size internal thread of the same pitch.

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