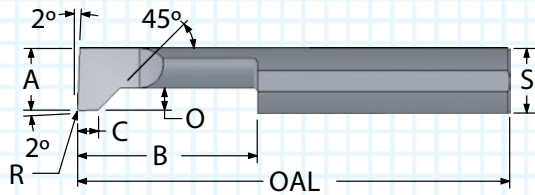


# BACK CHAMFER BORING BARS - SOLID CARBIDE



- Bar features multifunction design: bore, back bore, thread relief, and back chamfer
- ALTiN+ coating extends tool life
- Elliptically ground neck provides maximum strength
- Made with premium submicron grade carbide

"A" MIN BORE	"B" MAX DEPTH	"C" CUT WIDTH	"O" OFF SET	"R" TOOL RADIUS	"S" SHANK DIA.	OAL	ORDER #	
							UNCOATED	ALTiN+
0.090	0.300	0.040	0.035	0.010	0.125	1.50	BC090300	BC090300A
0.090	0.400	0.040	0.035	0.010	0.125	1.50	BC090400	BC090400A
0.090	0.500	0.040	0.035	0.010	0.125	1.50	BC090500	BC090500A
0.120	0.400	0.050	0.045	0.010	0.125	1.50	BC120400	BC120400A
0.120	0.500	0.050	0.045	0.010	0.125	1.50	BC120500	BC120500A
0.120	0.600	0.050	0.045	0.010	0.125	1.50	BC120600	BC120600A
0.180	0.500	0.060	0.050	0.010	0.1875	2.00	BC180500	BC180500A
0.180	0.650	0.060	0.050	0.010	0.1875	2.00	BC180650	BC180650A
0.180	0.800	0.060	0.050	0.010	0.1875	2.00	BC180800	BC180800A
0.230	0.500	0.080	0.060	0.010	0.250	2.50	BC230500	BC230500A
0.230	0.700	0.080	0.060	0.010	0.250	2.50	BC230700	BC230700A
0.230	0.900	0.080	0.060	0.010	0.250	2.50	BC230900	BC230900A
0.290	0.700	0.080	0.080	0.010	0.3125	2.50	BC290700	BC290700A
0.290	0.900	0.080	0.080	0.010	0.3125	2.50	BC290900	BC290900A
0.290	1.100	0.080	0.080	0.010	0.3125	2.50	BC2901100	BC2901100A
0.360	0.750	0.100	0.120	0.010	0.375	2.50	BC360750	BC360750A
0.360	1.000	0.100	0.120	0.010	0.375	2.50	BC3601000	BC3601000A
0.360	1.250	0.100	0.120	0.010	0.375	2.50	BC3601250	BC3601250A
0.490	1.000	0.110	0.130	0.010	0.500	3.00	BC4901000	BC4901000A
0.490	1.250	0.110	0.130	0.010	0.500	3.00	BC4901250	BC4901250A
0.490	1.500	0.110	0.130	0.010	0.500	3.00	BC4901500	BC4901500A

THREAD MILLS

SINGLE POINT TOOLS  
BORING

INDEXABLE TOOLS

PORT - CAVITY

SPECIALTY