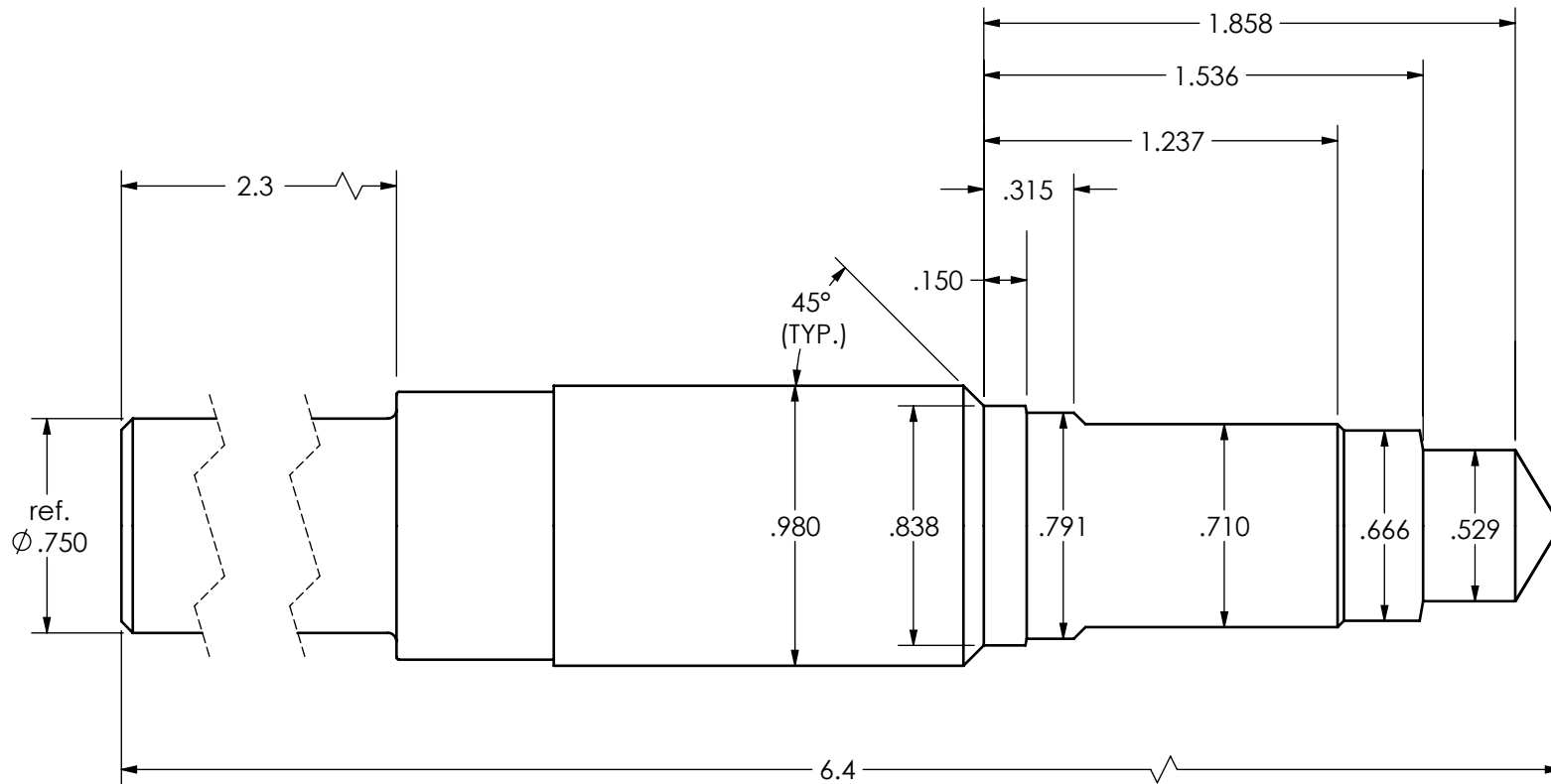


REVISIONS	
REV.	DESCRIPTION

ROUGHING STEP DRILL



TITLE: HSS ROUGH STEP DRILL

MATERIALS:
1. M2 HSS

TOLERANCES:

.x = ± 0.030
 .xx = ± 0.010
 .xxx = ± 0.005
 .xxxx = ± 0.0005
 Deg. = $\pm 1^\circ$

DOC: 7/23/2015

Scale: 3:2

Sheet: 1 OF 1

Drawn: DNC

Check: DNC

DWG#: T-13A-DRILL

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