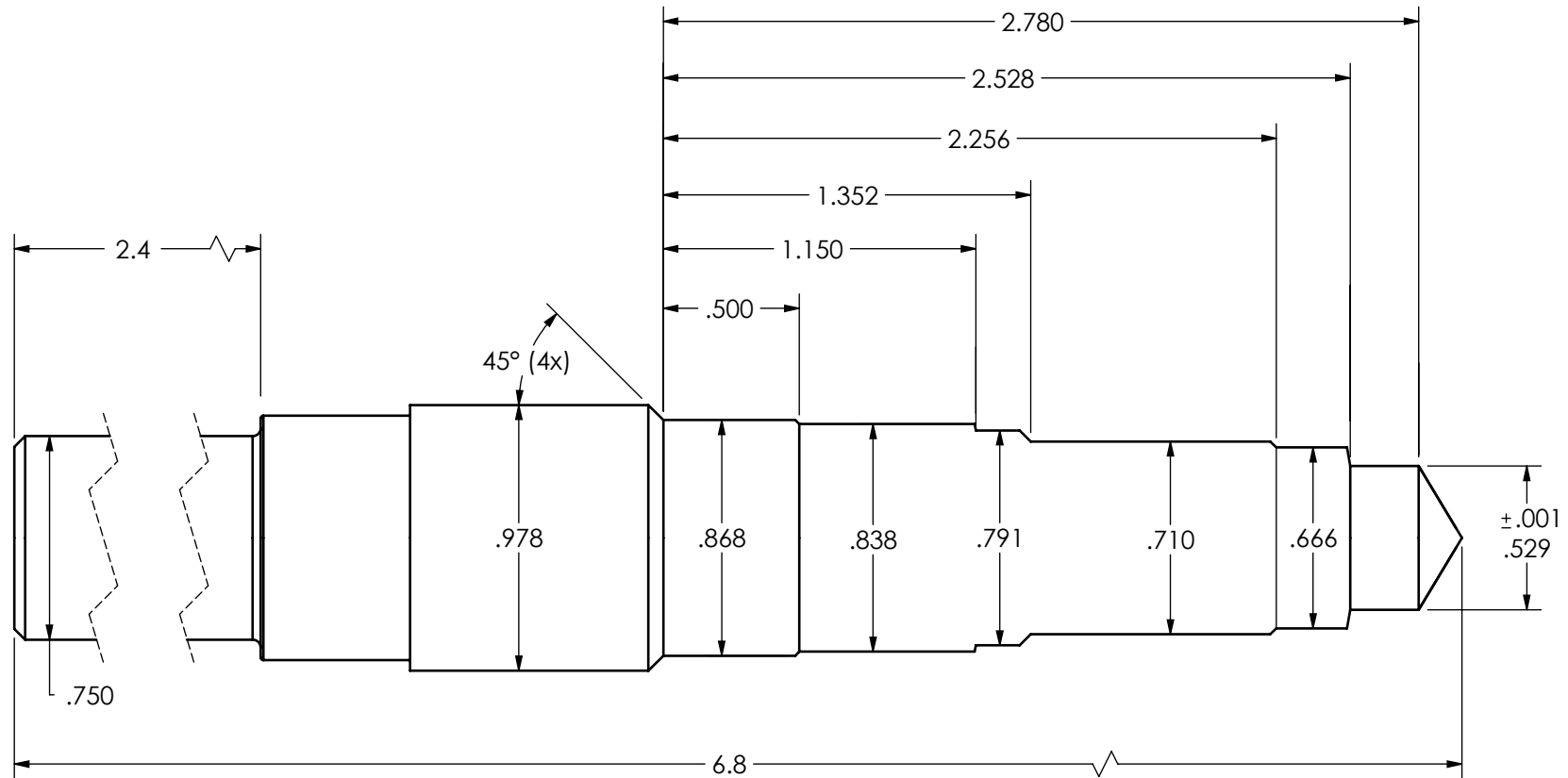


REVISIONS	
REV.	DESCRIPTION

ROUGHING STEP DRILL



TITLE: HSS ROUGH STEP DRILL

MATERIALS:
1. MS HSS

TOLERANCES:

.x = ± 0.030
.xx = ± 0.010
.xxx = ± 0.005
.xxxx = ± 0.0005
Deg. = $\pm 1^\circ$

DOC: 7/23/15

Scale: 3:2

Sheet: 1 OF 1

Drawn: DNC

Check: DNC

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DWG#: T-21A-DRILL