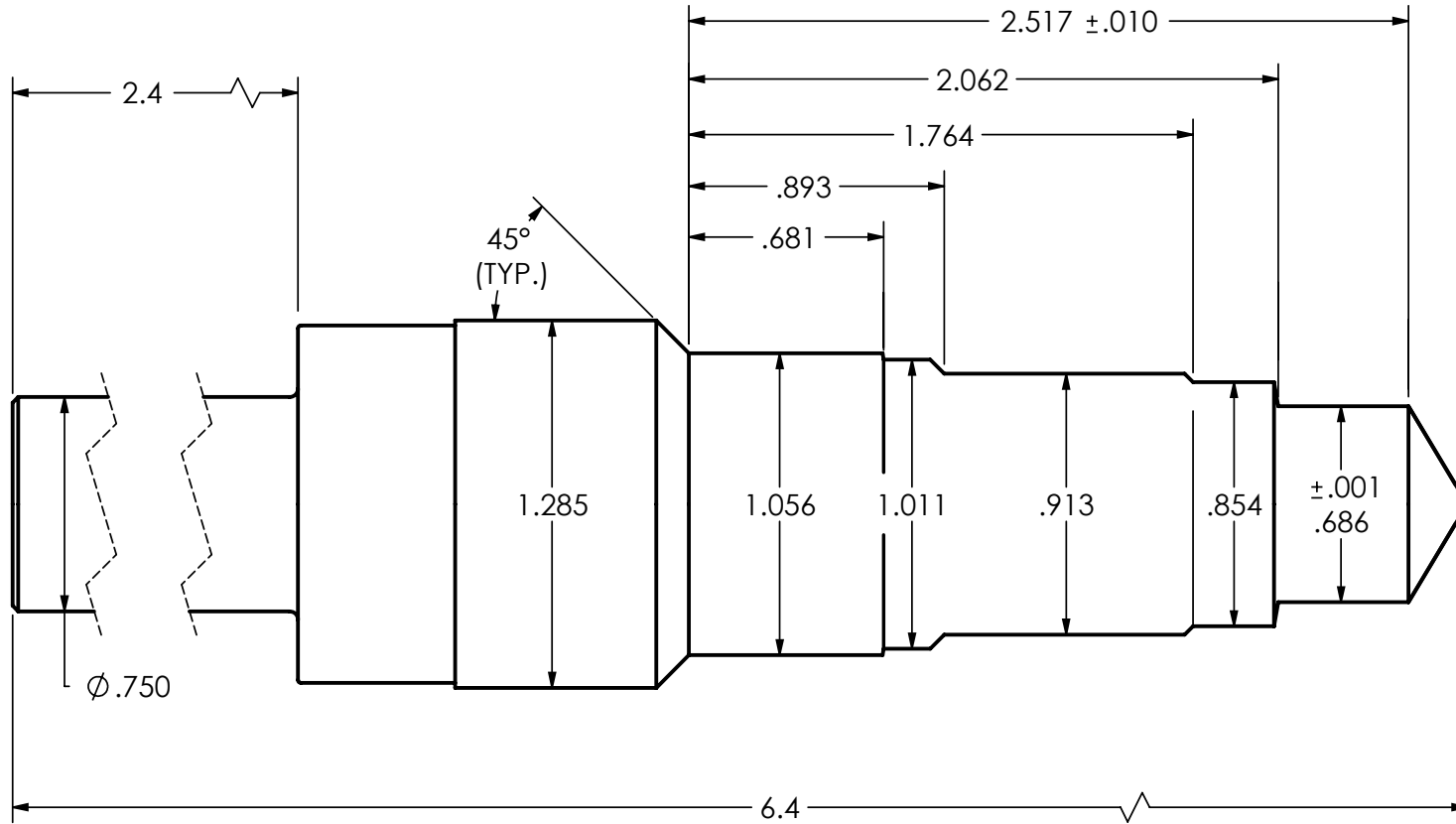


# ROUGHING STEP DRILL



TITLE: HSS ROUGH STEP DRILL

MATERIALS:  
1. M2 HSS

TOLERANCES:

.x =  $\pm 0.030$   
.xx =  $\pm 0.010$   
.xxx =  $\pm 0.005$   
.xxxx =  $\pm 0.0005$   
Deg. =  $\pm 1^\circ$

DOC: 07/21/2015

Scale: 3:2

Sheet: 1 OF 1

Drawn: DNC

Check: DNC

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DWG#: T-2A-DRILL