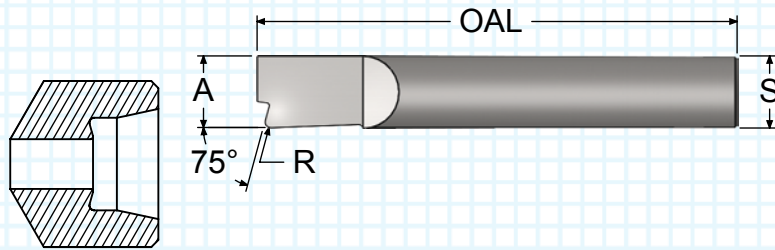


# MS33514-BT - BORE TOOL SOLID CARBIDE



- Also for MS33515, NAS 1204, and NAS 1215
- Economical tool option
- Contains 75° angle and both radii that are needed to make the MS33514 fitting\*
- ALTiN+ coating extends tool life

"A" DIA.	"R" RADIUS	"S" DIA.	OAL	TUBE	THREAD	ORDER #	
						UNCOATED	ALTiN+
0.120	.005/.010	0.125	1.50	0.125	0.3125-24 UNJF-3A	MS33514BT-2	MS33514BT-2A
0.180	.010/.015	0.187	2.00	0.188	0.3750-24 UNJF-3A	MS33514BT-3	MS33514BT-3A
0.247	.010/.015	0.250	2.00	0.250	0.4375-20 UNJF-3A	MS33514BT-4	MS33514BT-4A
0.247	.010/.015	0.250	2.00	0.312	0.5000-20 UNJF-3A	MS33514BT-5	MS33514BT-5A
0.310	.010/.015	0.312	2.50	0.375	0.5625-18 UNJF-3A	MS33514BT-6	MS33514BT-6A
0.370	.010/.015	0.375	2.50	0.500	0.7500-16 UNJF-3A	MS33514BT-8	MS33514BT-8A
0.370	.010/.015	0.375	2.50	0.625	0.8750-14 UNJF-3A	MS33514BT-10	MS33514BT-10A
0.370	.010/.015	0.375	2.50	0.750	1.0625-12 UNJ-3A	MS33514BT-12	MS33514BT-12A
0.370	.010/.015	1.000	2.50	1.000	1.3125-12 UNJ-3A	MS33514BT-16	MS33514BT-16A

\* A plug gage is necessary to make this part when using this tool.