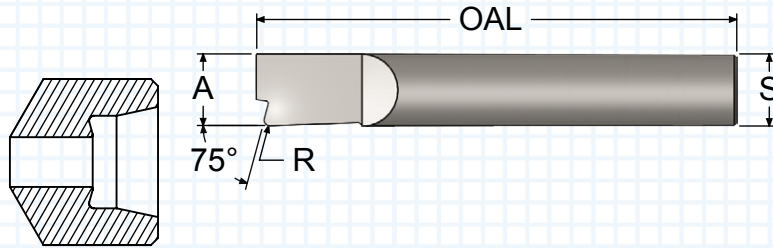


# MS33514-BT - BORE TOOL SOLID CARBIDE



- Also for MS33515, NAS 1204, and NAS 1215
- Economical tool option
- Contains 75° angle and both radii that are needed to make the MS33514 fitting\*
- ALTiN+ coating extends tool life

"A" DIA.	"R" RADIUS	"S" DIA.	OAL	TUBE	THREAD	ORDER #		EDP #	
						UNCOATED	ALTiN+	UNCOATED	ALTiN+
0.120	.005/.010	0.125	1.50	0.125	0.3125-24 UNJF-3A	MS33514-2BT	MS33514-2BTA	403210	403240
0.180	.010/.015	0.187	2.00	0.188	0.3750-24 UNJF-3A	MS33514-3BT	MS33514-3BTA	403213	403243
0.247	.010/.015	0.250	2.00	0.250	0.4375-20 UNJF-3A	MS33514-4BT	MS33514-4BTA	403216	403246
0.247	.010/.015	0.250	2.00	0.312	0.5000-20 UNJF-3A	MS33514-5BT	MS33514-5BTA	403219	403249
0.310	.010/.015	0.312	2.50	0.375	0.5625-18 UNJF-3A	MS33514-6BT	MS33514-6BTA	403222	403252
0.370	.010/.015	0.375	2.50	0.500	0.7500-16 UNJF-3A	MS33514-8BT	MS33514-8BTA	403225	403255
0.370	.010/.015	0.375	2.50	0.625	0.8750-14 UNJF-3A	MS33514-10BT	MS33514-10BTA	403201	403231
0.370	.010/.015	0.375	2.50	0.750	1.0625-12 UNJ-3A	MS33514-12BT	MS33514-12BTA	403204	403234
0.370	.010/.015	1.000	2.50	1.000	1.3125-12 UNJ-3A	MS33514-16BT	MS33514-16BTA	403207	403237

**\* A plug gage is necessary to make this part when using this tool.**